



## S&T PLASTICS HDPE PIPE EXTRUSION LINES COMPLETE OR PART THEREOF CATALOGUE

For any queries phone:  
Bill 027 778 8552  
Rex 021 0810 0774



### **Lot #100 - LARGE HDPE EXTRUSION LINE**

\* HDPE PLASTIC PIPE EXTRUSION LINE :Extrusion Capability-(900mm-1600mm)

( OPTION 1) COMPLETE LINE. TENDERER'S CAN MAKE AN OFFER FOR THE COMPLETE LINE AS CATALOGUED. (OPTION 2) PART/S OF THE LINE. TENDERER'S CAN MAKE AN OFFER ON INDIVIDUAL COMPONENTS OF THE EXTRUSION LINE. TENDERER'S ARE TO NOMINATE THESE COMPONENT/S ON THE TENDER RESPONSE FORM UNDER LOT 1

1600 LINE- EXTRUDER-2 X 150MM Extruders.Output per extruder,optimal 800 kg/ph(untested up to 1200kg/ph) 1 x 65mm extruder.Output 100/kg/ph. Comes with 2 x material hoppers-500 kg. Calibration Tanks-Vacuum Tank1(2 sections to enable dual vacuum control) includes Inoex ecco Ultrasonic measuring system to guide calibration. Vacuum tank 2..Quality Control-Inoex x Line Ultrasonic Measuring System and gravimetric system (Germany)This is linked to the extruders, haul off and material hoppers to allow full automation.Collects and monitors quality information. Spray Tank x 4 cools pipe to maintain pipe integrity and allow accurate measuring once cut. SICA Haul Off-P2000/14 plus (italy). Its Range is 630mm to 2000mm.It pulls the pipe at a constant speed during the extrusion process to maintain wall thickness. 1 x Planetary Saw(refurbished)..1 x Power Roller, assists with pulling the pipe once it has been cut..Material Dryer-(1x 2tn) 1x(3tn)

It was running at-1600kg per hour. New screw and barrel.Tested but has not run more than 100 hrs.Complete gearbox refurbishment,including thrust bearings.Installed less than 12 months ago.Heater bands/ elements and wiring upgrades.

\* Haul Off-SICA(Italy) new 2016.

\* Inoex ultrasonic measuring system(Germany) new 2016.

\* Saw:Total rebrfishment 2017(Pneumatics, Wiring, PLC, Clamp System) with assisting roller.

\*Cooling and vacuum tanks:wiring upgrade throughout, new vacuum and water pumps, 2000mmm additional vacuum tank, install date approx-2015 .All non compliant electrical components replaced.Comes with assorted Spare Parts.

### **EXTRACTION/ DECOMMISSIONING/ LOADING COSTS**

Extraction of complete Line, including the below factors/equipment, and load to truck or flat rack base.Included in estimate: labour,required hoists, travel and relocation of our equipment, cranage(franna for smaller items, 30T capable crane to load head)engineer for duration-(\$63,000.00 + gst)

Leaving Site: 16-18 flatracks will be Required. 1-2 20 ft containers-(\$3800.00 + gst) to get all empties to site. (\$625.00 + gst) per flat rack or container site to Lyttelton(includes VBS booking at Port) 1x load out of gauge, additional \$220.00 + gst for Pilot. Quote based on using combilift onsite.

If Trucked away 11-12 truckloads will be required. (\$1000.00 + gst )per load to Christchurch receiver to unload.(\$ 5780.00 + GST) per load to Auckland/ receiver to unload. This allows for reasonable unloading time.

\*EXTRACTION DATES-(Monday-11th March) to (Friday-29th March)

\* ELECTRICAL DECOMMISSIONING COST FOR THIS LOT-Disconnect from supply-(\$475.00 + gst)  
Additionally disconnect each item ready for uplift-(\$1900.00+ gst)



## **Lot #101 - HDPE PIPE EXTRUSION LINE**

HDPE PLASTIC PIPE EXTRUSION LINE: This line produces pipe from (160mm-450mm)

( OPTION 1) COMPLETE LINE. TENDERER'S CAN MAKE AN OFFER FOR THE COMPLETE LINE AS CATALOGUED. (OPTION 2) PART/S OF THE LINE. TENDERER'S CAN MAKE AN OFFER ON INDIVIDUAL COMPONENTS OF THE EXTRUSION LINE. TENDERER'S ARE TO NOMINATE THESE COMPONENT/S ON THE TENDER RESPONSE FORM UNDER LOT 2.

450 LINE EXTRUDER: 1 X 90MM Extruder-350 kg/ph...1 x 65mm extruder-100kg/ph...1 x material hopper-250 kg..1 x Calibration Tank/ vacuum tank (2 sections to enable dual vacuum control)..Spray Tanks x 2- cools pipe to maintain pipe integrity and allow accurate measuring once cut...Quality Control-Inoex Ecco Ultrasonic Measuring System and Gravimetric System.This is linked to Extruders,haul off and Material hoppers to allow full automation. Collects and monitors quality information...Haul Off-P500/6 PLUS) Its Range is 40mm to 500mm. It pulls pipe at a constant speed during the extrusion process to maintain wall thickness...Saw- Planetary Saw..Material Dryer- 1 x (2tn) It was run at 250kg per hour.

Complete gearbox refurbishment,including thrust bearings less than 12 months ago.

\* Heater bands/ elements and wiring upgrades. \* Spare screw and barrel.

\* HAUL OFF: SICA (Italy) New 2016.

\* Inoex Ultrasonic Measuring System(Germany) Also Software and wiring upgrade 2016.

\* Cooling and Vacuum tanks: Wiring upgrade throughout / New vacuum and water pumps.

NOTE;All non-compliant electrical components replaced,spare extruder gearbox (150mm) refurbished.Spare extruder gearbox-90mm refurbished, spare solid relays new and uninstalled,spare new motor 65mm extruder (compatible with both lines),spare new motor 90mm extruder, spare water and vacuum pumps, spare drive unit, Thorough maintenance programme.Project based business so low hours of running on all equipment.

### **#EXTRACTION/ DECOMMISSIONING / LOADING COSTS:**

Extraction Of Complete Line, including the below factors/equipment, and load to truck or flatrack base.Included in estimate labour, required hoists, travel and relocation of equipment, crannage(franna 1 day)engineer for duration -(\$34,000.00 + GST)

Leaving Site-6-7 Flatracks Required,No cotainers required-(\$1850.00 + gst) to get all empties to site. (\$625+gst) per flat rack or container site to Lyttelton(includes VBS booking at Port. Based on using comblift on site.

If trucked away 4-5 truckloads will be required. (\$1000.00 + gst) per load to Christchurch/receiver to unload. (\$5780.00 + gst) per load to Auckland/receiver to unload. Allows for reasonable unloading time.

\* \*EXTRACTION DATES-(Monday-11th March) to (Friday-29th March)

\* ELECTRICAL DECOMMISSIONING COST FOR THIS LOT-Disconnect from supply;(\$350.00 + GST) Additionally disconnect each item ready for uplift-(\$900.00 + gst)



### **Lot #102 - ROLLER HDPE PIPE TABLES**

THERE ARE 5 X ROLLER HDPE PIPE TABLES IN THIS LOT.

4 @ 2460 MM (W) X 5130 MM (L) ; 1 @ 2460 MM (W) X 3100 MM (L)



### **Lot #103 - ROLLER HDPE PIPE TABLES**

THERE ARE 4 ROLLER HDPE PIPE TABLES IN THIS LOT.

4 @ 1540 MM (W) X 9400 MM (L)



### **Lot #104 - TIPPER HDPE PIPE TABLES X 13**

THERE ARE 13 X TIPPER HDPE PIPE TABLES TO SUIT UP TO 1600 MM HDPE PIPE.

1 @ 2900 MM (W) X 1700 MM (D) X 1700 MM (H) OVERALL DIMENSIONS

12 @ 2900 MM (W) X 1200 MM (D) X 1700 MM (H) OVERALL DIMENSIONS



## **Conditions of Sale**

### **As is where is**

1.0 The purchase of the goods shall be on an "as is where is" basis.

### **Inspection**

2.0 It is deemed that the Purchaser or their agent have made the appropriate inspection of the goods and that the purchase is based on knowledge of the condition of the goods.

### **Warranty**

3.0 No warranties, expressed or implied are given, or representations made, in respect of the plant, vehicles or equipment offered; whether as to condition, title, the suitability of such items for any particular purpose. Neither the Vendor nor Industrial Resale accept any responsibility for the accuracy or completeness of any statements in the documents.

3.1 No warranties expressed or implied are given to the effect that the items comply with the requirements of any Statute, Regulation, Order or Bylaw. It shall be the sole responsibility of the Purchaser to ensure that the requirements of all Statutes, Regulations or Bylaws are complied with in relation to the machinery, vehicles or electrical equipment purchased.

### **Payment**

4.0 Payment: Bank-to-bank transfer only. Please note that company cheques are not accepted

4.1 The purchaser or their agent must produce a copy of the paid GST invoice receipt to the onsite sales supervisor on the prescribed uplifting days for the items to be released.

### **Title**

5.0 Title to the goods shall transfer to the successful Purchaser upon full payment of the purchase price.

### **Pickup**

6.0 Pickup shall be ex the location as specified.

6.1 The purchaser shall be entitled to take delivery of the item/s only on payment of the total purchase price and only on the prescribed uplifting days.

6.2 The item/s shall be at the sole risk of the purchaser from time of payment.

6.3 The purchaser shall be responsible for all costs related to the removal of the item/s, including electrical and other service disconnection, decommissioning, loading, packaging, storage and security commencing immediately on purchase of the items.

6.4 The Purchaser shall be responsible for all costs related to the making good of the building , floor , roof , walls , property and services, where damage to , change to , is a result of removal of an item of plant or equipment.

6.5 Industrial Resale will require evidence of the Purchaser or their agents capacity to dismantle /remove major plant items in a safe manner, prior to any work being carried out on the Vendors site. Appropriate Public Liability Insurance will also be required.

### **Occupational Safety and Health**

7.0 The purchaser and their representatives, must at all times while on the Vendor's site, comply with the relevant Health and Safety Acts and all other relevant legislation.

### **Liability**

8.0 Risk of loss or damage, whether to the goods or persons or property, shall pass to the purchaser upon the transfer of title.

### **Law**

9.0 The sales of goods shall be governed by the law of the country where the goods are located.

### **Default**

10.0 If the purchaser fails to pay the full price within 7 days from the date of notification that it's Tender was successful, the Vendor may in its sole discretion cancel the sale. Such cancellation is without prejudice to any other remedies available to the Vendor under contract or law for damages or otherwise.

10.1 If the Purchaser pays for the item/s but fails to take delivery within the prescribed uplifting days, the Vendor may, after giving notice to do so , sell or dispose of item/s and apply any proceeds arising there from as follows: (i) in reimbursement of all costs of the selling or otherwise disposing of the item/s (ii) in payment for any residue , after reimbursement of (i) , to the purchaser of the items.

10.2 In addition to all the other remedies, the Tender manager reserves the right to refuse to consider any future Tenders from any purchaser who has defaulted under clause 10.0 + 10.1

### **Sale Management**

11.0 The sale is being managed by Industrial Resale, on behalf of the Vendor. Industrial Resale is not authorized to express opinions, to offer advice or make representations to purchasers or to the public concerning the items which are the subject of this sale, and does not offer any warranties, representations or undertakings to any such parties.